

Technical Datasheet

9⁵/₈ in 47 lb/ft TX28-110 (UNS N08028, 110 ksi)

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	9.625 in
Nominal ID	8.681 in
Min. Yield Strength	110 ksi
Min. Compression Yield Strength (80% asymmetry ratio)	88 ksi
Nominal Wall Thickness	0.472 in
Minimum Wall Thickness	90 %
Drift	8.525 in

CONNECTION PROPERTIES

Coupling OD (nominal)	10.502 in
Coupling ID (nominal)	8.632 in
Make-up Loss	5.487 in
Coupling Length	12.795 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	1 493 klb
Compression Yield Load	1 195 klb
Internal Yield Pressure	9 710 psi
External Pressure Resistance	5 300 psi
Max. Bending with Sealability	30 °/100 ft
Max. Structural Bending	47 °/100 ft
Max. Load on Coupling Face	834 klb

TORQUE VALUES

Minimum Make-up torque	31 490 ft-lb
Optimum Make-up torque	34 990 ft-lb
Maximum Make-up torque	38 490 ft-lb
Minimum Shoulder Torque	1 750 ft-lb
Maximum Shoulder Torque	24 490 ft-lb
Maximum Operational Torque	40 460 ft-lb

Box end finish: Cu-Plating Pin end finish: SS Bead Blasting Lubrication: API-Modified

